

## Apex Pro America, LLC

Tape. Film. Dispenser. Overlamination. PET.

## **PAC MASTER USA**

## **HEAT SEALABLE BOPP FILM**

Food and Flexible Packaging Both-side Heat Sealable One-side Corona Treated Excellent Printability FDA Compliant

Technical Data			PRODUCT NUMBER					To a Made a
		Units	#9820	#9825	#9830	#9835	#9840	Test Method
Gauge		micron	20	25	30	35	40	
		mil	0.80	1.00	1.20	1.40	1.60	
Tensile Strength	MD	kg/mm2	12.24	13.5	13.5	13.8	13.8	ASTM D-882
	TD	Kg/IIIII2	23.45	25.1	25	26	26	
Elongation at break	MD	%	180	180	180	180	180	ASTM D-882
	TD	76	65	65	65	65	65	
Heat Shrinkage	MD	- %	3.8	3.5	3	3.6	3.6	ASTM D-1204
(240°F, 10min)	TD		1.5	1	1	1	1	
Surface Tension	Inside	Dyne/cm	39	38	38	40	40	ASTM D-2578
	Outside	Dyne/cm	39	30	30	40	40	
Coefficient of Friction	C/C		0.4	0.42	0.5	0.5	0.55	DIN53375
	N/N		0.4	0.35	0.4	0.42	0.45	
Haze		%	1.5	2	1.8	2.5	2.8	ASTM D-1003
Gloss		%	90	92	90	90	90	ASTM D-2475
Yield		in²/LB	38,700	31,000	25,800	22,100	19,500	
Heat Sealing Strength		N/15mm	≥2.3					ASTM F2029
Min. Sealing Temperature		°C °F	115 239					ASTM F2029

C = Treated Side

Recommended storage condition temperature: 40°  $\sim 86$  °F (  $4^{\text{o}}~\sim 30^{\text{o}}\text{C})$ 

Important Notice:

The above propertities are approximate and should only provide references and be considered typical only. The accuracy and completeness are not guaranteed. User shall determine suitability of the product for its intended use and user assumes all risk and liability whatsoever in connection therewith. The seller limits its obligation to replacement or at its option, reimbursement of the purchase price of products shown to the seller's satisfaction to have been defective at the time the seller sold it.

N = Non Treated Side